



Nylon 6/12 系列複合材料物性表

compound datasheets

項目 Property		試驗法 ASTM Method	單位 Units	Nylon 6/12, GF30, PTFE15 HS	Nylon 6/12, MoS ₂ 4	Nylon 6/12, PTFE20	Nylon 6/12, GF30, PTFE15	Nylon 6/12, CF30, PTFE15	
一般性質	比重 Specific Gravity	D792	-	1.42	1.1	1.19	1.42	1.32	
	成型收縮率 Mold Shrinkage	D955	%	6.35mm截面 3.18mm截面	-	-	-	-	
				3.18mm截面	0.3~0.8	1~1.5	2~3	0.2~0.6	0.05~0.3
吸水率(24 hours) Water absorption, 24 hrs @ 23°C	D570	%	-	-	-	-	-		
機械性質	衝擊強度 Impact Strength	D256	J/m	3.18mm截面(缺口) Notched Izod	91	43	53	133	91
				3.18mm截面(無缺口) Unnotched Izod	854	641	534	934	689
	伸張強度 Tensile Strength	D638	MPa	128	62	52	131	183	
	延伸率 Tensile Elongation	D638	%	2.5~4	5~9	6~10	2.5~4	1.5~2.5	
	伸張模數 Tensile Modulus	D638	MPa	8619	3103	2413	9308	21374	
	彈性強度 Flexural Strength	D790	MPa	197	93	72	203	283	
	彈性模數 Flexural Modulus	D790	MPa	7929	2620	2068	7929	17927	
洛氏硬度 Rockwell Hardness	D785	-	-	-	-	-	-		
熱性質	熱變形溫度 DTUL	D648	°C	at 264 psi (1.82 MPa)	216	93	88	216	216
				at 66 psi (0.455 MPa)	-	-	-	-	-
	連續使用溫度 Continuous Use Temp.	UL-746B	°C	-	-	-	-	-	
	線性熱膨脹係數 Coefficient of Linear Thermal Expansion	D 696	10 ⁻⁵ /°C	-	-	-	-	-	
防火等級 Flammability thickness	-	-	-	*HB @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	
電氣性質	體積固有電阻 Volume Resistivity	D257	ohm-cm	-	-	-	-	1e-1~1e1	
	表面電阻 Surface Resistivity	D257	ohm/SQ	-	-	-	-	1e2~1e5	
	靜電消散(MIL-PRF-81705C) Static Decay	FTMS-4046.1	sec	-	-	-	-	-	

* Tested by factory.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.