



TEEE 系列複合材料物性表

compound datasheets

項目 Property		試驗法 ASTM Method	單位 Units	TEEE, Anti-static, 50 Shore D	TEEE, GF10, 55 Shore D	TEEE, GF20, 40 Shore D	TEEE, GF20, 55 Shore D	TEEE, GF20, 72 Shore D	TEEE, GF30, 55 Shore D	TEEE, GF40, 40 Shore D	
一般性質	比重 Specific Gravity	D792	-	1.19	1.26	1.28	1.35	1.4	1.42	1.47	
	成型收縮率 Mold Shrinkage	6.35mm截面	%	-	-	-	-	-	-	-	
		3.18mm截面		1.4~2	0.26~0.42	0.1	0.17~0.25	0.35~0.45	0.15~0.21	0.11~0.15	
吸水率(24 hours) Water absorption, 24 hrs @ 23°C	D570	%	-	-	-	-	-	-	-		
機械性質	衝擊強度 Impact Strength	3.18mm截面(缺口) Notched Izod	D256	J/m	No Break	374	No Break	342	139	358	411
		3.18mm截面(無缺口) Unnotched Izod			No Break	961	No Break	1068	849	No Break	No Break
	伸張強度 Tensile Strength	D638	MPa	25	32	24	43	58	51	31	
	延伸率 Tensile Elongation	D638	%	>500	>10	>10	8.8	7.3	9.2	>10	
	伸張模數 Tensile Modulus	D638	MPa	-	1103	758	2275	3310	2482	1310	
	彈性強度 Flexural Strength	D790	MPa	-	31	21	50	76	70	33	
	彈性模數 Flexural Modulus	D790	MPa	-	827	621	1655	2551	2344	1172	
洛氏硬度 Rockwell Hardness	D785	-	50 D	61 D	48 D	65 D	-	65 D	57 D		
熱性質	熱變形溫度 DTUL	at 264 psi (1.82 MPa)	D648	°C	-	-	-	-	-	-	
		at 66 psi (0.455 MPa)		-	-	-	-	-	-	-	
	連續使用溫度 Continuous Use Temp.	UL-746B	°C	-	-	-	-	-	-		
	線性熱膨脹係數 Coefficient of Linear Thermal Expansion	D 696	10 ⁻⁵ /°C	-	-	-	-	-	-		
防火等級 Flammability thickness	-	-	-	-	-	-	-	-			
電氣性質	體積固有電阻 Volume Resistivity	D257	ohm-cm	1e9~ 9.9e10	-	-	-	-	-		
	表面電阻 Surface Resistivity	D257	ohm/SQ	1e10~ 9.9e11	-	-	-	-	-		
	靜電消散(MIL-PRF-81705C) Static Decay	FTMS-4046.1	sec	<2	-	-	-	-	-		

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.